

4 Flute - Variable Index



AICrNX Coated-Plain Shank



AICrNX Coated-Weldon Shank

Variable Index, 4-Flute, Square & Corner Radius, 38° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Corner Radius	Shank ø	AICrNX Coated	
						Plain Shank Part #	Weldon Shank Part #
3/4	.7500	1-5/8	4	.120	3/4	REV4417	REV4418
3/4	.7500	2-1/4	5	—	3/4	REV4419	REV4420
3/4	.7500	2-1/4	5	.030	3/4	REV4421	REV4423
3/4	.7500	2-1/4	5	.060	3/4	REV4422	REV4424
3/4	.7500	3	6	—	3/4	REV4425	REV4426
3/4	.7500	3	6	.030	3/4	REV4427	REV4428
3/4	.7500	3	6	.060	3/4	REV4429	REV4430
3/4	.7500	4	7	—	3/4	REV4431	REV4432
3/4	.7500	4	7	.030	3/4	REV4433	REV4434
3/4	.7500	4	7	.060	3/4	REV4435	REV4436
1	1.0000	2	4	—	1	REV4437	REV4438
1	1.0000	2	4	.030	1	REV4439	REV4440
1	1.0000	2	4	.060	1	REV4441	REV4442
1	1.0000	2	4	.090	1	REV4443	REV4444
1	1.0000	2	4	.120	1	REV4445	REV4446
1	1.0000	2-1/4	5	—	1	REV4447	REV4448
1	1.0000	2-1/4	5	.030	1	REV4449	REV4450
1	1.0000	2-1/4	5	.060	1	REV4451	REV4452
1	1.0000	3	6	—	1	REV4453	REV4454
1	1.0000	3	6	.030	1	REV4455	REV4456
1	1.0000	3	6	.060	1	REV4457	REV4458
1	1.0000	4-1/4	7	—	1	REV4459	REV4460
1	1.0000	4-1/4	7	.030	1	REV4461	REV4462
1	1.0000	4-1/4	7	.060	1	REV4463	REV4464

Carbide Endmills



Speeds & Feeds pages 192 & 193.

Tolerances	Diameter	Shank	Radius
1/8" - 1/2"	+0.000, -0.002	-0.0001, -0.0004	+0.001, -0.001
5/8" - 1"	+0.000, -0.003	-0.0001, -0.0004	+0.001, -0.001